

# HF115F

# MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:116934



File No.: CQC17002168381



## Features

- Low height: 15.7 mm
- 16A switching capability
- 5kV dielectric strength(between coil and contacts)
- Creepage distance: 10mm
- Meeting VDE 0700, 0631 reinforce insulation
- Product in accordance to IEC 60335-1 available
- Provide products that support through-hole reflow vtechnique
- Multi contact forms are in option
- Sockets available
- UL insulation system:Cladd F available
- Through-Hole Reflow Version available

RoHS compliant

## CONTACT DATA

Contact arrangement	1A, 1B, 1C	2A, 2B, 2C
Contact resistance <sup>1)</sup>	100mΩ max.(at 1A 6VDC)	
Contact material	See ordering info.	
Contact rating (Res. load)	12A/16A 250VAC	8A 250VAC
Max. switching voltage	440VAC / 300VDC	
Max. switching current	12A / 16A	8A
Max. switching power	3000VA / 4000VA	2000VA
Mechanical endurance	1 x 10 <sup>7</sup> OPS	
Electrical endurance	1H3B type: 1 x 10 <sup>6</sup> OPS (16A 250VAC, Resistive load, AgNi, Room temp., 1s on 9s off) 2H4B type: 5 x 10 <sup>4</sup> OPS (8A 250VAC, Resistive load, AgNi, Room temp., 1s on 9s off)	

Notes: 1) The data shown above are initial values.

## CHARACTERISTICS

Insulation resistance	1000MΩ (at 500VDC)	
Dielectric strength	Between coil & contacts	5000VAC 1min
	Between open contacts	1000VAC 1min
	Between contact sets	2500VAC 1min
Surge voltage (between coil & contacts)	10kV (1.2 / 50μs)	
Operate time (at rated. volt.)	15ms max.	
Release time (at rated. volt.)	8ms max.	
Temperature rise (at rated. volt.)	55K max.	
Shock resistance *	Functional	98m/s <sup>2</sup>
	Destructive	980m/s <sup>2</sup>
Vibration resistance *	10Hz to 150Hz 10g/5g	
Humidity	5% to 85% RH	
Ambient temperature	-40°C to 85°C	
Termination	PCB	
Unit weight	Approx. 13.5g	
Construction	Plastic sealed, Flux proofed	

Notes: 1) The data shown above are initial values.

2) \* Index is not in relay length direction.

3) UL insulation system: Class F, Class B.

## COIL

Coil power	Approx. 400mW
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## COIL DATA

at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max. <sup>1)</sup>	Drop-out Voltage VDC min. <sup>1)</sup>	Max. Voltage VDC <sup>2)</sup>	Coil Resistance Ω
5	3.50	0.5	7.5	62 x (1±10%)
6	4.20	0.6	9.0	90 x (1±10%)
9	6.30	0.9	13.5	202 x (1±10%)
12	8.40	1.2	18	360 x (1±10%)
18	12.60	1.8	27	810 x (1±10%)
24	16.80	2.4	36	1440 x (1±10%)
48 <sup>2)</sup>	33.60	4.8	72	5760 x (1±15%)
60 <sup>2)</sup>	42.00	6.0	90	7500 x (1±15%)
110 <sup>2)</sup>	77.00	11.0	165	25200 x (1±15%)

Notes: 1) The data shown above are initial values.

2) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

3) For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

2020 Rev. 1.00

## SAFETY APPROVAL RATINGS

### VDE

Contact material	Specifications	Ratings	Ambient Temperature
AgCdO	HF115F....2(H;Z)(S)4(G)(F)	8A 250VAC	at 70°C
	HF115F....1H(S)(1;2)(G)(F)	12A 250VAC	at 70°C
		10A 250VAC	at 70°C
	HF115F....1Z(S)(1;2)(G)(F)	12A 250VAC	at 70°C
	HF115F....1H(S)3(G)(F)	16A 250VAC	at 70°C
		10A 250VAC	at 70°C
		9A 250VAC COS $\phi$ =0.4	at 70°C
HF115F....1Z(S)3(G)(F)	16A 250VAC	at 70°C	
	9A 250VAC COS $\phi$ =0.4 (NO only)	at 70°C	
AgNi	HF115F....2(H;Z)(S)4B(G)(F)	5A 400VAC	at 85°C
		8A 250VAC	at 85°C
	HF115F....1H(S)(1;2)B(G)(F)	12A 250VAC	at 85°C
	HF115F....1Z(S)(1;2)B(G)(F)	12A 250VAC	at 85°C
	HF115F....1H(S)3B(G)(F)	16A 250VAC	at 85°C
		9A 250VAC COS $\phi$ =0.4	at 70°C
	HF115F....1Z(S)3B(G)(F)	16A 250VAC (NO only)	at 85°C
		12A 250VAC	at 85°C
		9A 250VAC COS $\phi$ =0.4 (NO only)	at 70°C
10(4)A 250VAC (NO only)		at 65°C	
	12(2)A 250VAC (NO only)	at 65°C	
AgSnO <sub>2</sub>	HF115F....2(H;Z)(S)4A(G)(F)	8A 250VAC	at 85°C
	HF115F....1(H;Z)(S)(1;2)A(G)(F)	12A 250VAC	at 85°C
	HF115F....1H(S)3A(G)(F)	16A 250VAC	at 85°C
		9A 250VAC COS $\phi$ =0.4	at 70°C
	HF115F....1Z(S)3A(G)(F)	16A 250VAC (NO only)	at 85°C
		9A 250VAC COS $\phi$ =0.4 (NO only)	at 70°C

### UL/CUL

Version 1 or 2 (AgCdO)	12A 277VAC	Version 3 (AgSnO <sub>2</sub> )	16A 277 VAC
	1/2HP 250VAC		1/3HP 125VAC
	1/3HP 125VAC		1/2HP 250VAC
Version 1 or 2 (AgSnO <sub>2</sub> )	12A / 277VAC	Version 3 (AgNi)	B300
	B300		R300
	R300		16A 277VAC
Version 1 or 2 (AgNi)	12A 277VAC	Version 4 (AgCdO)	5FLA, 30LRA 250VAC
Version 3 (AgCdO)	16A 277 VAC	Version 4 (AgSnO <sub>2</sub> )	10A 250VAC
	9A 250VAC at 105°C		8A 277VAC
	1HP 250VAC		1/2HP 250VAC
	1/2HP 125VAC		1/4HP 125VAC
	TV-5 125VAC	Version 4 (AgNi)	8A 277VAC
			10A 250VAC

**Notes:** 1) All values unspecified are at room temperature.  
 2) Only typical loads are listed above. Other load specifications can be available upon request.

## ORDERING INFORMATION

Type	HF115F / 012 -1H S 1 A F (XXX)						
Coil voltage	5, 6, 9, 12, 18, 24, 48, 60, 110VDC						
Contact arrangement	1H: 1 Form A 2H: 2 Form A		1D: 1 Form B 2D: 2 Form B		1Z: 1 Form C 2Z: 2 Form C		
Construction <sup>1)2)</sup>	S: Plastic sealed			Nil: Flux proofed			
Version	1: 3.5mm 1 pole 12A 3: 5.0mm 1 pole 16A		2: 5.0mm 1 pole 12A 4: 5.0mm 2 pole 8A				
Contact material <sup>3)</sup>	A: AgSnO <sub>2</sub> AG: AgSnO <sub>2</sub> + Au plated		B: AgNi BG: AgNi+ Au plated		Nil: AgCdO G: AgCdO+ Au plated		
Insulation standard	F: Class F		Nil: Class B				
Special code <sup>4)</sup>	XXX: Customer special requirement			Nil: Standard			

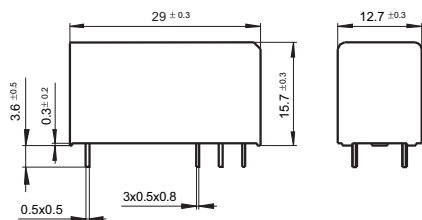
- Notes:**
- 1) We recommend flux proofed types for a clean environment (free from contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc).
  - 2) Contact is recommend for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB
  - 3) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
  - 4) The customer special requirement express as special code after evaluating by Hongfa. e.g. (335) stands for product in accordance to IEC 60335-1 (GWT); e.g. (253) means Through-Hole Reflow Version(valid for Flux proofed only).
  - 5) Two packing methods available: plastic tray package, tube package, Standard tube packing length is 616mm. Any special requirement needed, please contact us for more details.
  - 6) For products that should meet the explosion-proof requirements of " IEC 60079 series ", please note [Ex] after the specification while placing orders. Not all products have explosion-proof certification, so please contact us if necessary, in order to select the suitable products.

## OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

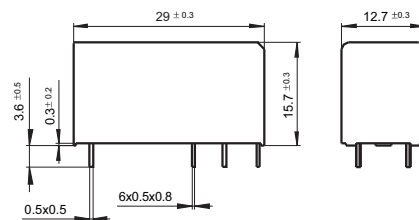
Unit: mm

### Outline Dimensions

3.5mm Pinning (HF115F/ □□□ -□□ -□ -1 -□□ )



5mm Pinning (HF115F/ □□□ -□□ -□ -2/3/4 -□□ )

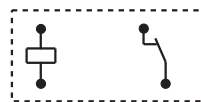


### Wiring Diagram (Bottom view)

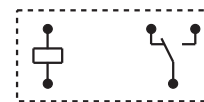
3.5/5mm Pinning, 1 Pole, 12A, HF115F/ □□□ -1 □ -□ -1/2 -□□



1 Form A



1 Form B

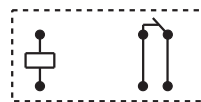


1 Form C

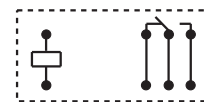
5mm Pinning, 1 Pole, 16A, HF115F/ □□□ -1 □ -□ -3 -□□



1 Form A

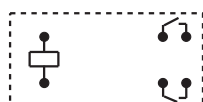


1 Form B

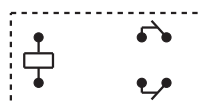


1 Form C

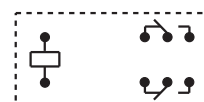
5mm Pinning, 2 Pole, 8A, HF115F/ □□□ -2 □ -□ -4 -□□



2 Form A

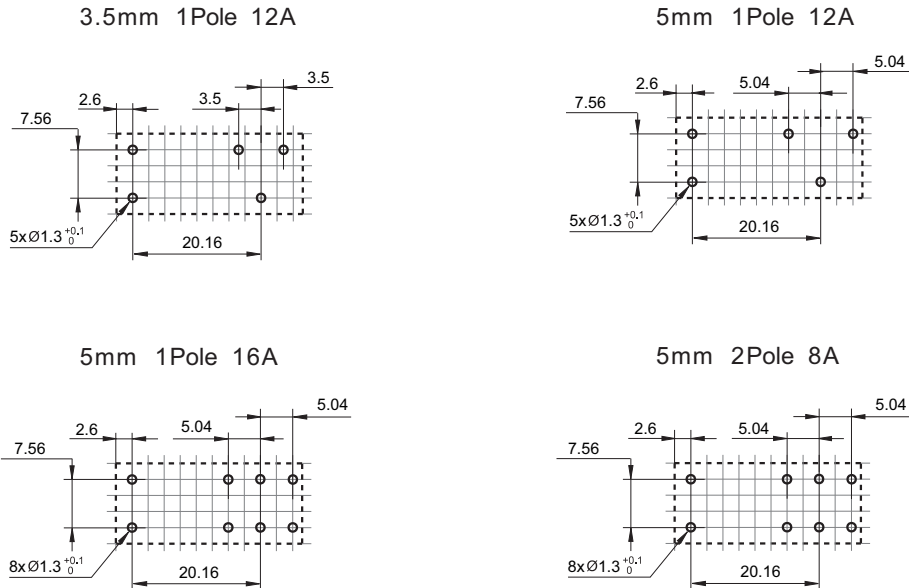


2 Form B



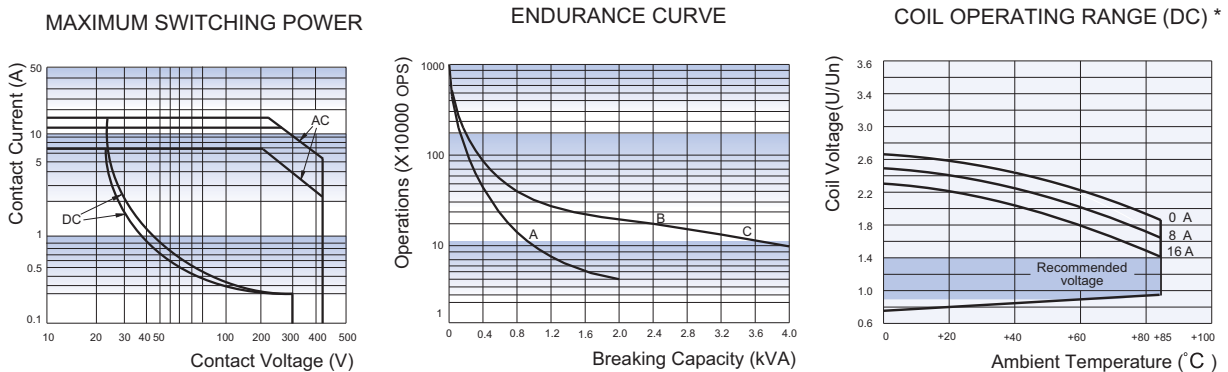
2 Form C

PCB Layout (Bottom view)



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension  $\leq 1\text{mm}$ , tolerance should be  $\pm 0.2\text{mm}$ ; outline dimension  $> 1\text{mm}$  and  $\leq 5\text{mm}$ , tolerance should be  $\pm 0.3\text{mm}$ ; outline dimension  $> 5\text{mm}$ , tolerance should be  $\pm 0.4\text{mm}$ .  
 2) The tolerance without indicating for PCB layout is always  $\pm 0.1\text{mm}$ .  
 3) The width of the gridding is 2.52mm.

CHARACTERISTIC CURVES



**Remark:**  
 1. Curve A: 2H4B type  
 Curve B: 1H1B type(or 1H2B type)  
 Curve C: 1H3B type  
 2. Test conditions:  
 NO, Resistive load, 250VAC,  
 Flux proofed, Room temp., 1s on 9s off.

**Notes:** \* The use of a relay with an energising voltage other than the rated coil voltage may lead to reduced electrical life.  
 An energising voltage over the abover range may damage the insulation of relay coil.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.